



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

001864

D3245-042

Job Sheet 174769



Part No: D3245-042

Job Qty: 2 ea

Part Name: Access Panel Assembly RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Stores/Pkg-2		
100	Packaging	2 pcs	3/22/18	3/22/18	0.00	0.00	Packaging1-3		
110	Small Fab	2 pcs	3/23/18	3/23/18	0.00	0.56	Small Fab-3		
120	QC	2 pcs	3/23/18	3/23/18	0.00	0.00	QC5		
130	Packaging	2 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		
140	QC21-SA	2 Ea	3/23/18	3/23/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle,

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2350-18-C3Y	Rigid Receptacle	16 pcs (8 ea)	90-Start up Operation	FM136572 MX 504833 2x
D3245-2	Panel	2 Ea (1 ea)	90-Start up Operation	F1585471X 50468166
D3245-5	Door	2 Ea (1 ea)	90-Start up Operation	50476662
MS20427M3-3	Rivet	32 Ea (16 ea)	90-Start up Operation	F1134738
MS20615M3-3	Rivet	18 Ea (9 ea)	90-Start up Operation	FM132123

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2350-18-C3Y	16	114	0
	D3245-2	2	7	0
	D3245-5	2	10	0
	MS20427M3-3	32	1,077	0
	MS20615M3-3	18	186	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐																																																																																																		
Date : _____	Step #: _____	MRB (QSI042) Approval																																																																																																		
Description Work Order: _____		 DART AEROSPACE 12710 Abenden Street Hemet, OR 97631 TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																		
		Completed By																																																																																																		
		Lead hand / Supervisor Approval Verification																																																																																																		
		QC / QA Coordinator Approval																																																																																																		
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